

CIGARETTE SPECIFICATION

LOUISVILLE  
MARLBORO LIGHTS 100 REGULAR 8P - GCC TAR/NICOTINE  
BRAND CODE-0180 (GCC)

EFFECTIVE DATE: 02/06/91  
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 34 83 86 87 284

CIGARETTE LENGTH	:	99.5	MM				
TOBACCO ROD CIRCUM.	:	24.80	MM	ISO TAR	:	8.0 MG/CIGT	7.0 - 9.0
TOBACCO ROD LENGTH	:	68.0	MM				
FILTER LENGTH	:	31.5	MM	NICOTINE	:	.65 MG/CIGT	.55 - .75
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.70	IN. H2O				
DILUTION TARGET	:	40.0 +/-	5.0 %				

TIPPING PAPER /USE UP: 72MM X 3200M WHT TGL PPT EC 136 12-803-A LASER PERF.  
REPLACE WITH : 72MM X 3500M WHT TGL PPT EC 136 12-866-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A  
: AJAX MA 218-2 PVA 62-007-A  
(SEE COMMENTS)

SEAM ADHESIVE : AJAX 3654-H PVA 61-016-A  
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A4012 - 12.50% MARLBORO LIGHTS REGULAR - GCC

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 50CU/2.6%(KC664/EC14547) 10-028-A  
REPLACE WITH : 27.25MM X 6700M 46CU/2.6%(KC664/EC14547) 10-707-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : TIPPING ADHESIVE AJAX 563-6 (61-001-A) NOT  
: APPROVED WITH EC-136 TIPPING BASE PAPER.

REASON FOR CHANGE : TIPPING ADHESIVE AJAX 563-6;PM CODE 61-001-A  
: REMOVED FROM SPECIFICATION AS A RESULT OF POOR  
: MACHINABILITY/QUALITY WITH EC-136 TIPPING BASE  
: PAPER,NO OTHER CHANGES TO SPECIFICATION.OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN  
PREPARATION DATE : 2/01/91

PRINTING DATE : 2/01/91  
PRINTING TIME : 15:16:37

APPROVED BY:

*Charles B. Bator*

SUPERCEDES SPECIFICATION DATED: 12/20/90

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